



**Product model:** HPM420W Submersible level transmitter

**Manufacturer:** Nanjing Hangjia Electronic Technology Co., LTD

**Product category:** liquid level transmitter

**Application:** liquid level measurement and control in petroleum, chemical industry, power plant, urban water supply and hydrologic exploration

## Overview

HPM420W split-type submersible liquid level transmitter uses high performance silicon piezoresistive pressure sensor as a measuring element, which accurately measure the hydrostatic pressure that is proportional to the liquid level and depth and convert it into a standard (current or voltage) signal output through the signal conditioning circuit, establishing a linear correspondence between the output signal and the liquid depth, and realizing the measurement of the liquid depth.

The product has high precision and small size. Probe can be directly put into the liquid to measure the liquid height from the end of the transmitter to the liquid level. It is easy to use and is suitable for liquid level measurement and control in the fields of petroleum, chemical industry, power plants, urban water supply, and hydrological exploration etc. The product has been screened for long-term aging and stability before delivery. It is reliable and stable and can be used in open spaces with harsh environments.

## Features

- ◆ Split structure
- ◆ The sensor part put into the liquid has multiple protection and sealing designs, IP68 protection
- ◆ The casing of the signal conditioning part is made of cast aluminum and is installed at a convenient wiring location for easy adjustment and wiring.
- ◆ Large measuring range, from 1 meter to 300 meters
- ◆ Various types of output signals are available
- ◆ On-site display
- ◆ Optional lightning strike protection

## Technical Parameters

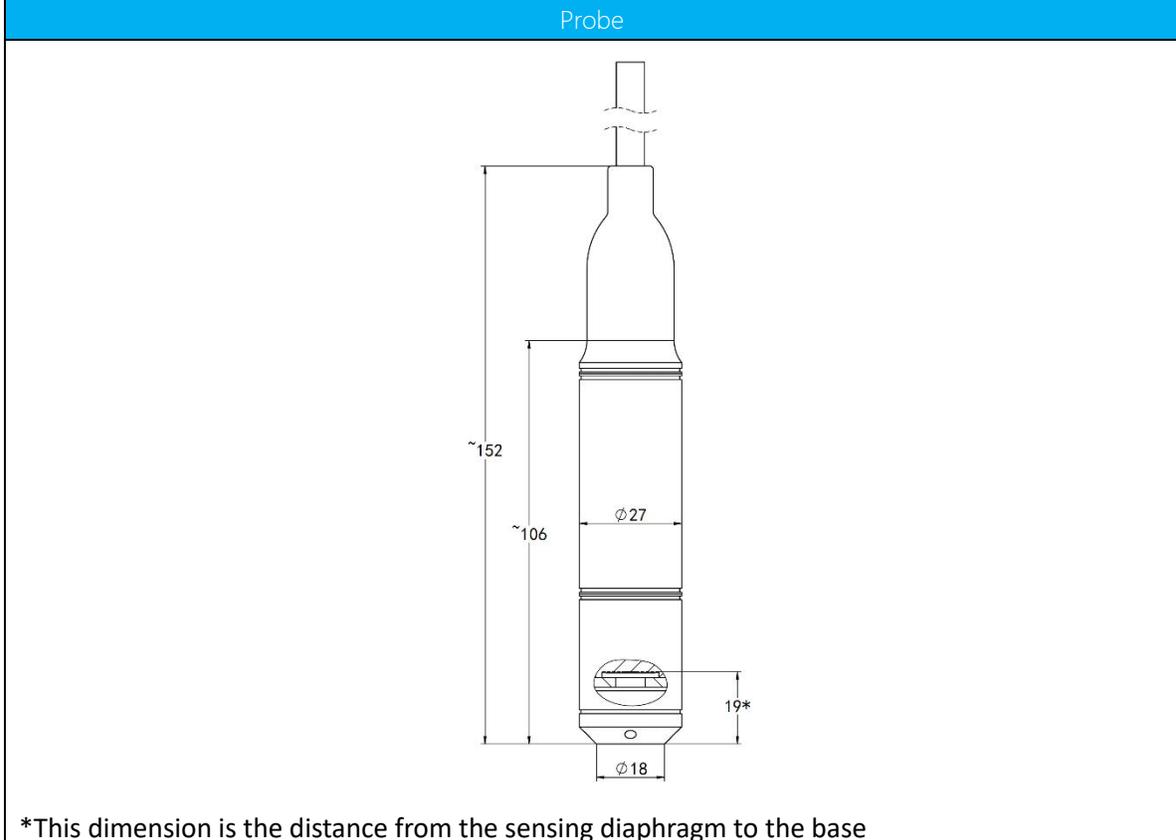
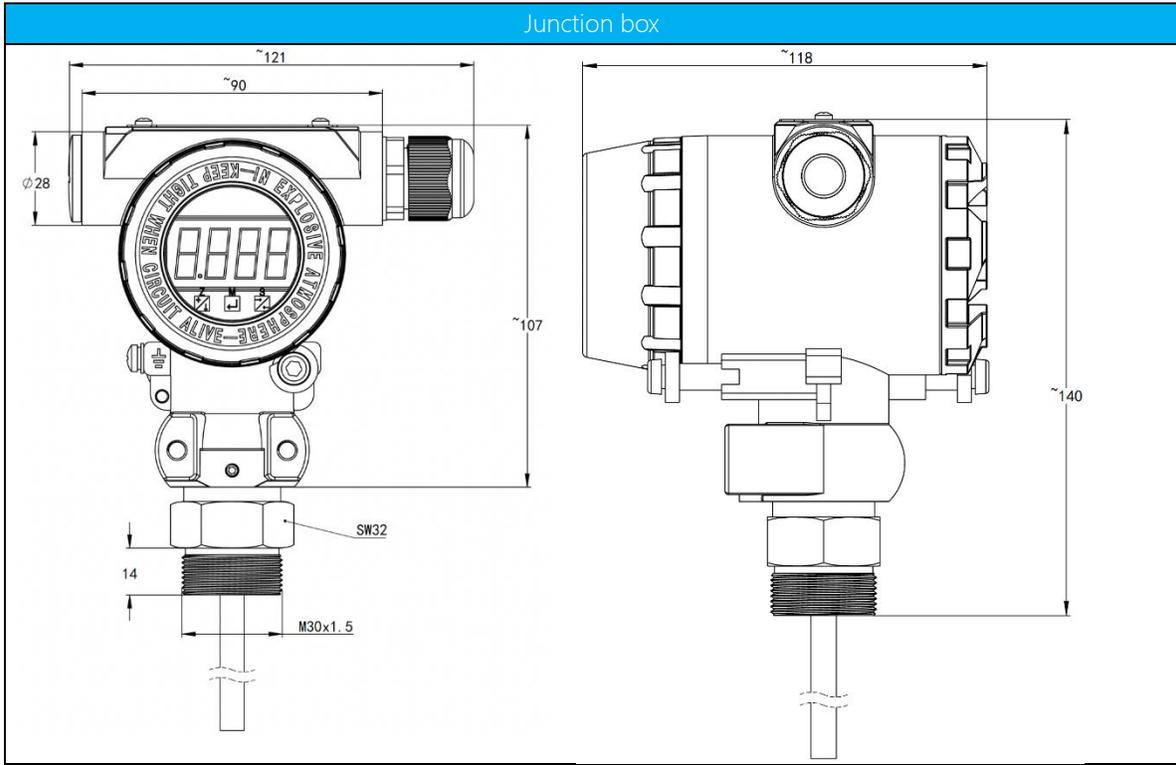
<b>Pressure Range</b>	0~1...300mH <sub>2</sub> O Note: The measurement unit can be converted into ftH <sub>2</sub> O@4°C, inH <sub>2</sub> O@4°C, m, mm, etc. Gives the density value of the measuring medium when the unit is m, mm, etc.
<b>Overload</b>	1.5 times pressure range of full scale
<b>Measuring Medium</b>	various liquid compatibles contact materials
<b>Output Signal/Power Supply (option 1)</b>	4~20mA / Vs=8~30V
<b>Output Signal/Power Supply (option 2)</b>	4~20mA+HART / Vs=12~32V
<b>Output Signal/Power Supply (option 3)</b>	0 ~ 10V / Vs=12~30V
<b>Output Signal/Power Supply (option 4)</b>	Modbus-RTU/RS485 / Vs=12~30V
<b>Output Signal/Power Supply (option 5)</b>	2-way relay / Vs=18~32V
Note: Except for 4~20mA, the recommended range of other signal outputs is within 20 meters.	
<b>Accuracy</b>	±0.5%FS(typical, @25°C), ±0.2%FS(optional, @25°C)
<b>Long-term Stability</b>	±0.25%FS/year (0.5G); ±0.2%FS/year (0.2G);
*Accuracy complies with IEC 60770 (non-linearity, hysteresis, repeatability)	
<b>Compensation temperature range</b>	0 ~ 70°C (0.5G typical accuracy) -10 ~ 80°C (0.2G optional accuracy) Note: Please consult for measuring range ≤20kPa
<b>Temperature Coefficient of Zero</b>	±1.0%FS (Reference 25°C, in compensation temperature range) (Range ≤20kPa, ±1.5%FS, 0~70°C)
<b>Temperature Coefficient of Full Scale</b>	±1.0%FS (Reference 25°C, in compensation temperature range) (Range ≤20kPa, ±1.5%FS, 0~70°C)
<b>Operation Temperature</b>	-20 ~ 80°C
<b>Medium Temperature</b>	-40 ~ 80°C

<b>Storage Temperature</b>	-20 ~ 85°C
<b>Protection Grade</b>	IP68(for probe); IP65(for junction box)
<b>Insulation resistance</b>	>20MΩ, 500VDC
<b>Insulation strength</b>	<2mA @ 500VAC (500VAC 50Hz test voltage applied, no breakdown or arcing for 1 minute)

## Structure Material

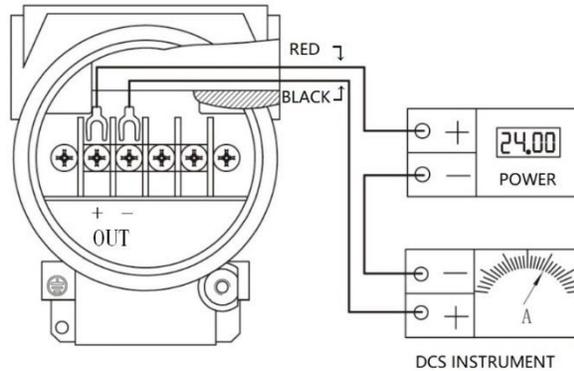
Code	Part	Note
S4	Probe shell	304
S6		316L
Ti		titanium or titanium alloy
Y2	Junction box	aluminum alloy
M1	Pressure sensor	Silicon Piezoresistive, 316L
M2		Silicon Piezoresistive, titanium & titanium alloy
FK	Pressure sensor sealing ring	FKM (working temperature: -20 ~ 200°C)
NB		NBR (working temperature: -40 ~ 120°C)
C2U	Cable	PU, external diameter (7.2±0.2) mm
C2N		NBR, external diameter (7.2±0.2) mm
M	Filter cap	Metal Material
P		Plastic material

## Structure Drawings



## Electrical Connection

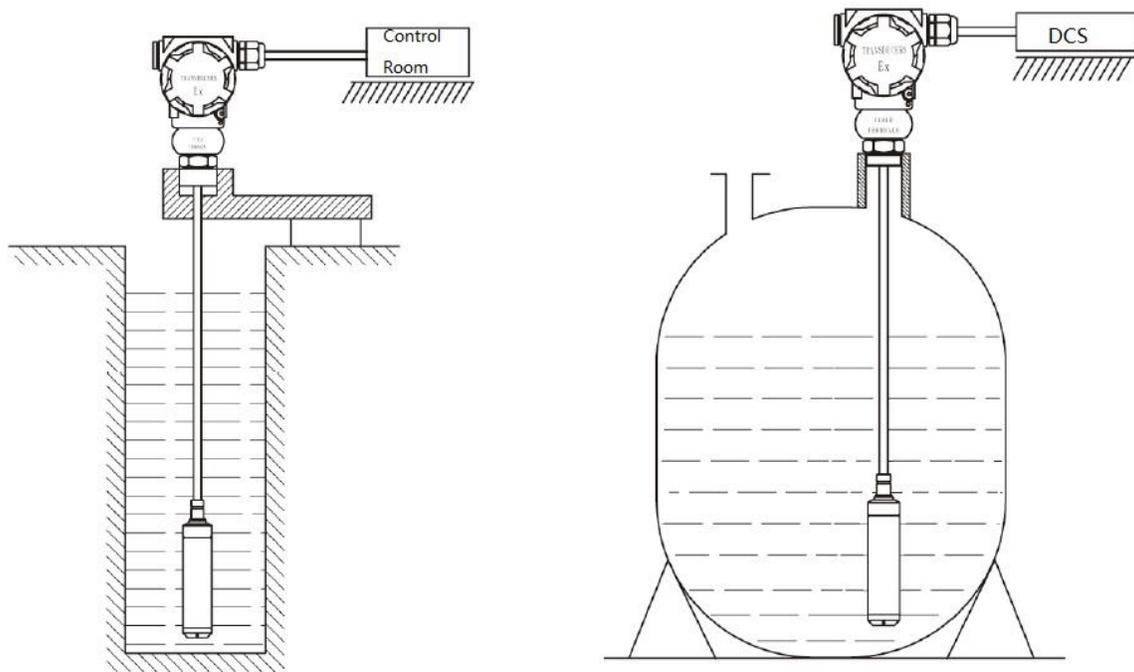
Electrical wiring diagram for 2-wire 4~20mADC output type transmitter



Note: Other output signals on request

## Application

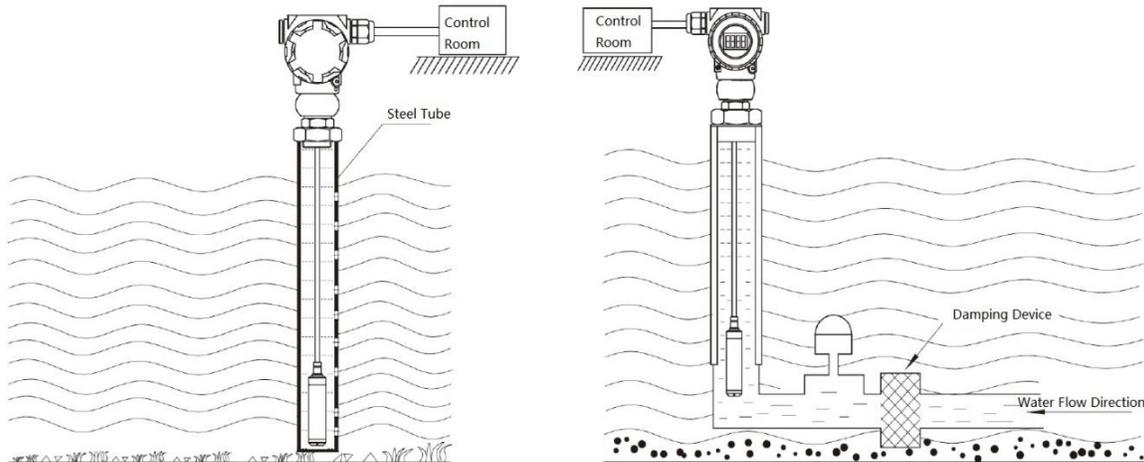
Installation in still water (liquid tank, pool, deep well, etc.)



### Installation tips:

1. When measuring the static liquid level in an open tank, put the liquid level transmitter vertically into the bottom of the container, and fix the transmitter's cable and junction box at the top of the tank.
2. When installing in the open air, try to place the junction box of the liquid level transmitter in a ventilated and dry place to avoid direct sunlight and rain.

## Install in running water

**Installation tips:**

1. When measuring the water level in flowing water, if the medium fluctuates greatly, a steel pipe with an inner diameter of about 50 cm can be inserted into the water, and several small holes of about  $\varnothing 5$  mm can be opened at different heights in the opposite direction of the flow direction to allow water to enter the pipe. Fix the cable wire and junction box at the opening of the tube.
2. When the medium fluctuates greatly and the sediment is large, you can also install a damping device to filter the sediment to eliminate the instability of dynamic pressure and waves.
3. When installing in the open air, try to place the junction box of the liquid level transmitter in a ventilated and dry place to avoid direct sunlight and rain.
4. When installed in areas with frequent thunderstorms, it is recommended that users install lightning protection devices and ensure that the product and power supply are reliably grounded to reduce the probability of product damage by lightning.

## Ordering Guide

Model No.	Type						
HPM420W	Submersible Level Transmitter						
eg: HPM420W	<b>Level Range</b>	<b>Measuring Range</b>					
	(0 - X)mH <sub>2</sub> O (Ln)	X is the level range Ln is the cable length					
	<b>Code</b>	<b>Output Signal</b>					
	B1	(4 - 20)mA					
	B3	(0 - 10)V					
	B7	RS485					
	B9	Relay					
	<b>Code</b>	<b>Cable material</b>					
	C2N	NBR Nitrile					
	C2U	PU polyurethane					
	<b>Code</b>	<b>Mounting</b>					
	M30	M30×1.5					
	F25	DN25 flange					
	F50	DN50 flange					
	<b>Code</b>	<b>Sensor</b>					
	M1	316L, silicone piezoresistive					
	M2	Titanium, Silicon piezoresistive					
	<b>Code</b>	<b>Probe material</b>					
S4	304						
S6	316L						
Ti	Titanium or titanium alloys						
<b>Code</b>	<b>Others</b>						
QF	Factory report						
R1	CE qualification						
J5	0.5G						
J2	0.2G						
FL	lightning protection						
M	Metal filter cap						
P	plastic filter cap						
FK	FKM sealing ring						
NB	NBR sealing ring						
	Other customization requirements						
eg: HPM420W	(0 - 5)mH <sub>2</sub> O (L7)	B1	C2U	M30	M1	S4	J5 M FK

## Certification Information

Factory certification	
Certification organization	CQM
Quality management system	ISO 9001:2015
Certification scope	Research, development and manufacture of pressure transmitter and temperature transmitter
Certificate No.	00223Q21711R1S

CE	
Certification organization	ECM
Certification scope	Pressure Transmitter
Standard	EN61326-1:2013
	EN61326-2-3:2013
	EN61000-6-2:2005/AC:2005
	EN61000-6-4:2007+A1:2011
Register No.	3Z200408.NHET098